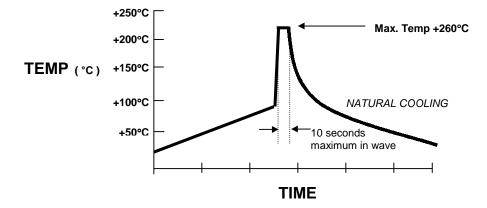


FLOW / WAVE SOLDERING

PRODUCTS: LEADED CERAMIC CAPACITORS

SERIES: NCD, NCM & NCMA



- The above flow-wave soldering profile applies to all NIC leaded product series.
- The temperatures shown above, reflect the conditions seen by the component leads.
- Exposure of the <u>component body</u> to excessive heat during curing, preheat and soldering operations, may result in damage to the component.
- It is recommended that leaded components be installed <u>after</u> the reflow soldering of surface mount components is completed.

If you have any questions, or need any further information, please contact NIC's Technical Product Marketing Group at phone 516/396-7500, fax. 516/396-7575 or e-mail: info@niccomp.com

ISO 9002 REGISTERED